EXHIBIT B

UNITED STATES DISTRICT COURT WESTERN DISTRICT OF NEW YORK

UNITED STATES OF AMERICA

~~vs-

10-CR-219S

TONAWANDA COKE CORPORATION MARK L. KAMHOLZ,

Defendants.

Excerpt of proceedings held before the Honorable William M. Skretny, U.S. Courthouse, 2 Niagara Circle, Buffalo, New York on March 20, 2013.

APPEARANCES:

AARON J. MANGO, Assistant United States Attorney, ROCKY PIAGGIONE, Senior Counsel, U.S. Department of Justice, Appearing for the United States.

GREGORY F. LINSIN, ESQ.,
JEANNE M. GRASSO, ESQ.,
ARIEL S. GLASNER, ESQ.,
Appearing for Tonawanda Coke Corporation.

RODNEY PERSONIUS, ESQ., Appearing for Mark L. Kamholz.

Also Present: Lauren DiFillipo, Paralegal Sheila Henderson, Paralegal

Michelle L. McLaughlin, RPR, Official Reporter, U.S.D.C. W.D.N.Y. (716)332-3560

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though, so overruled.

You may answer that question and then move on, Mr. Personius.

MR. PERSONIUS: I will, Judge.

BY MR. PERSONIUS:

- Q. Did the discussions about the relative merits of baffles with Mr. Kamholz continue after this letter --
- A. Yes.

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- Q. -- was sent. In this letter in January of 1997 did you -- you continued to do inspections at Tonawanda Coke?
- 13 A. Yes, I did.
 - Q. And they continued to be on an annual basis?
- 15 A. Yes.
 - Q. Okay. After this letter of January of 1997, as part of your inspections at Tonawanda Coke, do you have a recollection if you ever checked inside of quench tower number 2?
 - A. Could you restate that?
 - Q. Yes. I'm sorry. This letter that we've been referring to from January of 1997, after that letter had been sent to Mr. Kamholz, start it this way, you continued to do your annual inspections, correct?

- A. Correct.
- Q. And as part of those inspections, do you
- 3 remember if you ever went to quench tower number 2
- 4 | to check to see if there were baffles in there?
- 5 A. Yes, I did.
- 6 Q. All right. Do you remember when you did that?
- 7 A. No.

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- Q. All right. How many times did you do it after
- 9 that?
- 10 A. I believe once.
- 11 Q. Do you remember when that was?
- 12 A. I can only approximate it.
- MR. PIAGGIONE: Objection. He's already
- 14 asked and answered that he did not know the date.
- THE COURT: Overruled. You may answer.
- 16 THE WITNESS: Probably 2005, in that area.
- MR. PIAGGIONE: Object again, your Honor.
- 18 He said he's guessing.
- 19 THE COURT: You may cross-examine.
- 20 Overruled.
- 21 BY MR. PERSONIUS:
- 22 Q. All right. I want to be clear, I don't want a
- 23 guess from you. If what you're giving is a guess,
- 24 | tell us, because we don't want a guess.
- Do you have a recollection when it was?

- Α. No, I do not.
 - All right. But you recall one time after this letter was sent you checked inside tower number 2?
- Yes. Α.

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- 5 And your purpose in looking inside the tower 6 was what?
 - To determine compliance with our Part 214 regulation.
- Okay. And what specifically of that regulation 10 were you looking for?
 - To basically see if the baffles were in place.
 - Do you remember what you saw when you looked? Q.
 - No, I don't --Α.
- 14 Q. Okay.
 - A. -- exactly. I recall either -- I know it was a violation, I recall that. But whether or not there was some baffles still remaining in place, or whether they were all removed, that part of it I don't remember.
 - When you say "there was a violation", did you mean a violation of the baffles requirement?
 - Yes, I do. Α.
 - Okay. And was Mr. Kamholz with you on this occasion when you looked in the quench tower?
- 25 Yes, he was.

- Q. All right. Did you have a conversation with him?
 - A. I recall reminding him again of the requirement in Part 214 that baffles be in place.
 - Q. Okay. Did he respond?
 - A. No. I don't --

- Q. And did you ever check again to see if the baffles had been -- had been put in there?
- A. No, I did not.
- Q. All right. Was there a -- was there a reason you didn't go back and check again -- check again in tower number 2 to see if baffles were in place?
 - A. Yes. Yes.
 - Q. Okay. Can you tell the jury what the reason was, please?
 - A. Based on my past dealings with Mr. Kamholz, if I typically needed something done or looked at, or there was a report of excessive smoke from the facility, I'd call up Mr. Kamholz and ask him to look into it and take care of it, and it typically was always done to my satisfaction. And I made the assumption he'd do the same thing with the baffles.

 Q. All right. These conversations you'd had with

him about the relative merits of the baffle system,

did you continue -- I think you said you continued

to have those conversations with him throughout the period you did your inspections, correct?

A. Correct.

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- Q. And should we understand those conversations continued after this occasion that you've testified that you looked and saw either no baffles or a violation in tower number 2?
- A. No, I don't believe we discussed it after that.
- Q. Now, do you remember, Mr. Foersch, that
- Mr. Kamholz was arrested in late December of 2009?
- 11 A. Yes.
- Q. And you learned about that somehow? That he had been arrested.
- 14 | A. Yes.
- Q. And do you remember that a private investigator
 named Tom Thurston came to talk to you on two
 occasions in January --
- 18 A. Yes, I do.
- 19 Q. -- of 2010?
- 20 A. Yes, I do.
- Q. Okay. And he prepared a report each time,
- 22 correct?
- 23 A. Yes.
- 24 Q. You've seen those reports?
- 25 | A. Yes.

Q. Right. And do you agree that in both of those reports you told Mr. Thurston that you were aware that there were no baffles?

MR. PIAGGIONE: Objection, your Honor.

This is not a statement in evidence, and it's also leading.

THE COURT: Overruled.

MR. PIAGGIONE: And it's not proper on direct.

THE COURT: You may answer -- or ask the question.

BY MR. PERSONIUS:

- 13 Q. I'll ask it again. You've reviewed Mr.
- 14 Thurston's two reports, right?
- 15 A. Yes.

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- 16 Q. I've given them to you, right?
- 17 A. Yes.
- Q. And actually when Mr. Thurston came to see you the second time, he brought with him his report from the first time he came to see you, right?
 - A. Yes, he did.
 - Q. Okay. And he allowed you to read it, right?
- 23 A. Yes.
- Q. And he allowed you to make changes to it, right? Do you remember that?

- A. He asked me to sign it.
- Q. And he also said I you want you to read this and before you sign it, I you want you to make --

MR. PIAGGIONE: Objection, your Honor.

This is leading and this is direct.

THE COURT: Overruled. You may answer. Did he say that or not?

BY MR. PERSONIUS:

- Q. Do you remember the second time Mr. Thurston gave you his first report and said I'd like you to read this?
- A. Yes.

- Q. And he said if you want to make any changes to it, please do so?
- A. Yes.
 - Q. And included in that first report was an indication that you were fully aware that neither tower number 1 nor tower number 2 had baffles in them, correct? Do you remember his report said that?
 - A. His report said that, yes, it did.
 - Q. And what you asked him to do was to take out the word "fully"?

MR. PIAGGIONE: Objection, your Honor.

25 THE COURT: Overruled.

BY MR. PERSONIUS:

- Q. Is that true?
- A. Yes, I did.
- Q. Okay. And once he took out "fully", he asked you to sign the document, right?
- A. Yes.

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- Q. And you declined to sign or initial the first report, right?
- A. Yes.
 - Q. Okay. And the reason for that was that in between the first visit by Mr. Thurston and the second visit by Mr. Thurston, you had talked to a DEC attorney --
 - MR. PIAGGIONE: Objection, your Honor.

 This is continually leading, talking now about hearsay with a --
- THE COURT: It is leading at this point. So, sustained.
- 19 BY MR. PERSONIUS:
- Q. Between the first Thurston visit and the second
 Thurston visit had you spoken to someone about the
 first visit?
- 23 | A. Yes.
- 24 Q. Okay. Who was that?
- 25 A. I would have spoken to DEC attorneys.

- 1 Q. All right. And do you remember who that was?
- 2 A. Yes.

- Q. Who was it?
- 4 A. Theresa.
- 5 Q. Theresa's last name is?
- 6 A. Mucha.
 - Q. Okay. M-U-C-H-A?
- 8 A. Yes.
- 9 Q. And so when Mr. Thurston came the second time,
- 10 and he had you read the report from the first
- 11 interview?
- 12 A. Yes.
- Q. Okay. And you told him to take out the word
- 14 | "fully", right?
- 15 A. Yes.
- 16 Q. And the reason that you wouldn't then initial
- or sign the report was because you had talked to
- 18 Miss Mucha?
- 19 A. No. I did it on my own accord.
- 20 Q. All right. But the -- other than have him take
- 21 out the word "fully" in front of "aware", that's --
- 22 you agreed to his first report?
- MR. PIAGGIONE: Objection again, asked and
- 24 answered.
- 25 THE COURT: I'll permit this, and move on.

MR. PERSONIUS: Yes.

THE WITNESS: Yes.

BY MR. PERSONIUS:

- Q. Okay. Thank you. Following 1997 did you continue to do inspections at Tonawanda Coke through your retirement?
- A. Yes.

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Q. Okay. And could we have Defense Exhibit HHH for identification put on the screen for identification?

Do you recognize this exhibit, Mr. Foersch?

- 12 | A. Yes.
 - Q. Okay. And just generally, what is it, please?
 - A. It's basically a printout from entries that we would make into our computer system after performing an inspection so that it's logged into the system.
 - Q. All right. And this -- this particular inspection was on what date, please?
- 20 A. Can I see the rest of the form?
- Q. That's all we have for this exhibit. I put a red line to try to draw your attention to what I understand to have been the date. Is that helpful or not?
- 25 A. The way that form was, as I recall it -- and

occurred after the issuance of the Title V permit, which was in $2000\ --$

MR. PIAGGIONE: If I recall correctly, I heard both, your Honor.

THE COURT: Let's clarify, please.

BY MR. PIAGGIONE:

- Q. The conversation you had with Mr. Kamholz in the east quench tower the last time you were at the east quench tower, was that after the letter in 1997?
- A. Yes.

- Q. Okay. And where were you standing when you had that conversation?
- A. It would have been outside the -- let's see, east door on the quench tower.
- Q. Okay. And can you describe what it would be like to enter the quench tower?
- A. To get to the quench tower?
- Q. To get -- to enter the east quench tower to see the baffles.
- A. Well, to approach the quench tower you have to climb down a bit of a pile of coke, and I actually don't go into the oven -- or into the -- into the tower. You stand at the door and look in. It's not -- it's an electrically charged area, it's wet,

and it's a dangerous place, and you stay as far away as you can to still be able to observe and determine compliance.

- Q. Okay. And did you tell him at that time that the tower needed baffles?
- A. I advised him that the regulations required baffles.
- Q. And did Mark -- did Mr. Kamholz raise an argument about upward velocity at that time?
- 10 A. No.

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- Q. Okay. Did he argue about the efficiency of baffles?
- 13 A. No.
- 14 Q. All right. He didn't object, is that correct?
- 15 A. Yes.
- Q. And based upon your conversation and your previous dealings Mr. Kamholz, you expected him to place baffles in the east quench tower?
- 19 A. Yes.
- Q. Okay. And the next year did you -- did you conduct the annual compliance inspection for the next year at Tonawanda Coke?
- THE COURT: Put that question again, please.
- 25 BY MR. PIAGGIONE:

- Q. Sorry. After that conversation did you return the next year to conduct an annual compliance evaluation inspection?
 - A. Yes, I did.

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- Q. Okay. And during that inspection, did you ask
- 6 Mr. Kamholz if he had put baffles in the east quench tower?
- 8 A. Yes, I did.
 - Q. And what did he say?
- 10 A. He said yes.
- Q. Okay. And you never checked the east quench tower again, is that correct?
- 13 A. No, I did not.
 - Q. All right. And you said you inspected the by-products area 15 times. Is that 15 times since -- from 1984 to 2009?
- A. I would say -- yeah, that's a good approximation.
- Q. Okay. So that's approximately 15 times in 25 years, is that correct?
- 21 A. Yes.
- Q. Okay. Now, with respect to the inspections
 that you conducted at Tonawanda Coke, when you went
 there, did Mark Kamholz always escort you around
 the facility?

A. Yes, he did.

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- Q. Okay. And is it fair to say that Mr. Kamholz
- 3 knew where you went on inspections?
- 4 A. Yes, he did.
- 5 Q. And did you always follow basically the same
- 6 routine when you conducted inspections?
 - A. Pretty much so, yes.
- 8 | Q. Okay. And when Title V -- when the Title V
- 9 permit was issued, did the focus of your inspection
- 10 change?
- 11 A. Yeah, somewhat.
- 12 Q. Okay. Was it spent more on reviewing documents
- 13 than looking at apparatus?
- 14 A. Yes, it was.
- 15 Q. Okay. And then your Title V permit compliance
- 16 | inspections, did that include checking every
- 17 condition of the permit physically?
- 18 A. No. No, it wouldn't.
- 19 Q. Okay. And yet you would check off that they
- 20 were in compliance, was that only in respect to
- 21 what you observed, is that correct?
- 22 A. Yes.
- 23 | Q. Okay. And is it fair to say you relied upon
- 24 Tonawanda Coke to be in compliance with the
- 25 conditions of the Title V permit you did not view

1 during your inspection, is that correct? 2 Α. Yes. 3 Okay. Q. MR. PIAGGIONE: Can I have a moment, your 4 5 Honor? THE COURT: Yes. 6 7 MR. PIAGGIONE: If I may continue for one 8 moment? 9 THE COURT: Certainly. 10 BY MR. PIAGGIONE: Thank you. Mr. Foersch, you said Mr. Kamholz 11 was with you on every inspection, is that correct? 12 13 Α. Yes. 14 Okay. So he would know those conditions that 15 you did not inspect during your -- he would not 16 know which conditions you did not inspect --17 withdrawn. 18 He would know what conditions in the Title V 19 permit that you did not physically inspect during 20 your inspection, is that correct? 21 I don't think he would have any idea what I was 22 going to do on a particular inspection. Okay. Incidentally, were you ever trained to 23 be a RCRA inspector at any time? 24

25 A.

No.

Q. Thank you.

THE COURT: Anything, Mr. Personius?

REDIRECT EXAMINATION BY MR. PERSONIUS:

Q. Mr. Foersch, when you and I were going through your direct testimony this morning, do you remember that I referred to a couple of occasions when you were interviewed by a private investigator named Mr. Thurston?

MR. PIAGGIONE: Objection, your Honor. We're now going beyond the scope of the cross.

 $$\operatorname{MR}.$$ PERSONIUS: This was covered by ${\operatorname{Mr}.}$ Linsin, your Honor.

THE COURT: I'm sorry?

MR. PERSONIUS: It was covered by Mr. Linsin.

MR. PIAGGIONE: It's defense, your Honor.

THE COURT: No. That's -- that's testimony that can be inquired into. I'll permit it, but you have to reput the question please.

BY MR. PERSONIUS:

Q. Do you remember during my questioning of you this morning that we discussed your two contacts with an investigator named Thurston in January of 2010?

A. Yes.

- Q. Okay. And the questions had to do with you acknowledging to Mr. Thurston that you knew there were not baffles in quench tower number 2, do you recall that?
 - A. The question again, please?
 - Q. Yes. Do you remember that the reason I brought up Mr. Thurston was to address your awareness that there were no baffles in quench tower number 2, do you remember that?
- A. Yes.

- Q. And we went through him showing you the first report the second time he saw you, do you recall that?
- A. Yes.
- Q. And he gave you an opportunity to change his report remember? Do you remember that?
- A. Yes.
 - Q. Okay. And the only change you asked for was the word "fully" be removed from in front of the word "aware", right?
 - A. Yes.
 - Q. And am I correct that you agreed that you told Mr. Thurston both -- on both times you saw him in January of 2010 that you were aware there were not baffles in quench tower number 2?

- A. But at what time -- I documented there -- well,
 I didn't document, I observed there not being
 baffles.
 - Q. Did you tell Mr. Thurston you were aware that there were no baffles in quench tower number 2?
 - Q. And isn't it true, Mr. Foersch, that you knew from the time you last looked in quench tower number 2 until you retired, you knew in your heart of hearts that there were not baffles in that quench tower, isn't that true?

MR. PIAGGIONE: Objection again, your Honor. This is direct, and this is leading.

THE COURT: Well, let's get an answer and, that's it. Move on.

You may answer.

THE WITNESS: I had a gut feeling that there weren't baffles in there.

BY MR. PERSONIUS:

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Α.

Yes.

Q. Thank you. Now, you were asked by Mr. Piaggione on his examination about conversations you had with Mr. Kamholz regarding this issue with the flow of the steam and the particulates and the height of the tower, do you remember that topic?

A. Yes.

- Q. Okay. And he asked you if you told Mr. Kamholz that you still needed baffles, do you recall that?
- A. Yes.
- Q. And you said occasionally I did, correct?
- 6 A. Yes.
 - Q. And can we infer from that or conclude from that on other occasions when you had the conversation, you did not tell him that baffles were still required, true?
 - A. Yes.
 - Q. All right. Now, you've testified in response to a question by Mr. Piaggione that a year after this last inspection of quench tower number 2 that you had a conversation with Mr. Kamholz?
- 16 A. Yes.
 - Q. And that what you've told the jury is that you actually asked him do you have baffles in that quench tower, is that what you're recalling?
 - A. Yes, I did.
 - Q. And you're telling the jury that your recollection is that he said yes, there were baffles in there?
- 24 A. Yes.
 - Q. Could we please put just for identification,

Lauren, back on the screen Mr. Foersch's grand jury testimony, which is Government Exhibit 3521.16.

And there is your -- the first page of your grand jury testimony, Mr. Foersch, from July 29, 2010, is that correct?

A. Yes.

Q. Would you go please, Lauren, to page 23. Could you make that upper portion larger, please?

The question on line 1 was: "And you say you looked in there and you saw some baffles in disrepair." And your answer was: "Correct." Do you see that?

- A. Yes.
- Q. Lauren, could you put the full page back up
 again, please. And would you make that part bigger
 please?

And then you were asked on line 23, "But you didn't document it?" And your answer was, "no".

And then the question was: "Did you follow up with him?" Do you see that?

- A. Yes.
- Q. Would you go to the next page please, Lauren? We're on page 24.

And your answer was: "No." And then the question was: "Why not?" And your answer was: "I

1 quess one of those discretionary things that you 2 sometimes do." Is that correct? 3 Yes. Α. And to be clear, when you testified in the 4 5 grand jury two and a half years ago, you didn't tell the grand jury about this conversation you're 6 7 telling us that you had today, is that true? True. 8 Α. 9 MR. PERSONIUS: All right. May I have a 10 minute, Judge? Your Honor, we have nothing further. 11 12 Thank you, Mr. Foersch. 13 THE COURT: Okay. Mr. Linsin, anything? 14 MR. LINSIN: Nothing further, your Honor. 15 Thank you. 16 THE COURT: Okay. 17 MR. PIAGGIONE: I have a few more questions, your Honor, if I may. 18 19 THE COURT: Okay. 20 RECROSS-EXAMINATION BY MR. PIAGGIONE: 21 Q. Mr. Foersch, you said based upon your gut 22 feeling in prior cross -- rather redirect 23 examination. Based upon your gut feeling did you 24 ask Mr. Kamholz were there baffles in the east 25 quench tower, and he said yes, is that correct?

- A. Correct.
- Q. Okay. And did you ever tell Mr. Kamholz that baffles were not required in the east quench tower?
 - A. No.

- Q. Okay. And with respect to the grand jury testimony, did you note that there were
- 7 inaccuracies in that testimony when you read it?
- 8 A. Not -- grand jury or Thurston's?
- 9 Q. Withdrawn. With respect to the grand jury
- 10 | testimony, you said you never followed up. Yet
- 11 there is this follow-up that you did on the
- 12 | following year inspection. That seems to be in
- 13 conflict. Can you explain that?
- 14 A. Yes, I can.
- 15 Q. Would you, please?
- 16 A. I was never asked the question in the grand
- 17 jury if I did any subsequent -- if I did any
- 18 follow-up on it or whatever.
- 19 | Q. Well, the question was: "Did you follow up on
- 20 it?" Did you misunderstand the question in the
- 21 grand jury?
- 22 A. I'd like to read it again if I could.
- 23 Q. 3521.16.0023. We have to go down one more
- 24 line.
- 25 THE COURT: It's the next page.

1 MR. PIAGGIONE: It's the next page, I'm 2 sorry. 24. Okay. All right. Could you read that 3 again? 4 Do you want to explain that now? 5 THE WITNESS: What I was referring to --THE COURT: Well, no, you can't do to that 6 7 way. BY MR. PIAGGIONE: 8 9 Okay. Does that refresh your memory at all? 10 Yes, it does. 11 Do you want to explain why you said you did not follow up in the grand jury? 12 13 I was referring to in the short-term, like within a month or two, and not that I never 1415 inquired about it again. MR. PIAGGIONE: No further questions, your 16 17 Honor. THE COURT: 18 Okay. 19 MR. PERSONIUS: I'll try not to do this, 20 Judge, but --21 REDIRECT EXAMINATION BY MR. PERSONIUS: 22 Q. Could we please have for identification, Lauren, the grand jury testimony, Government 23 24 Exhibit 3521.16? 25 Do you see that on the screen, Mr. Foersch?

A. Yes.

Q. Lauren, could you please go to the page we were on, page 24? And the portion of this that you were just referring to, Mr. Foersch, is at the top of page 24, is that true?

A. Yes.

Q. Okay. Would you please make that bigger, Lauren?

Now, on that same page, on line 15, you were asked: "Did you ever ask him if he did?" And your answer was: "That I don't remember if I did or not." Is that what your testimony was two and a half years ago in the grand jury?

A. Yes.

Q. And that was referring to talking to

Mr. Kamholz about whether or not he had put baffles in tower number 2, correct?

A. Could I read a little more of it?

Q. Sure. Would you let Mr. Foersch read page 24, Lauren?

Have you had a chance to read page 24?

A. Yes.

Q. Do you agree that's what your response related to?

A. Yes, I do.

MR. PERSONIUS: Nothing further, Judge. 1 2 You can take that down, Lauren. THE COURT: Keep it up. Do you want to 3 refer to it, or are you going somewhere else? 4 MR. PIAGGIONE: No where else. I can ask 5 from here. 6 7 RECROSS-EXAMINATION BY MR. PIAGGIONE: 8 Q. Is it your testimony today that you do remember 9 the conversation? 10 A. Yes. 11 Q. Okay. Thank you. 12 MR. PIAGGIONE: No further questions. 13 MR. PERSONIUS: No, Judge. 14 THE COURT: Thank you. 15 Okay. Mr. Foersch, I think that concludes your 16 testimony. You are excused. Thank you very much. 17 (End of requested excerpt.) 18 19 20 21 22 23 24 25